HERNON®
Formulating Solutions

AUTOSEALER® 2650 DATA SHEET

EST. 1978 ISO-9001

The **Autosealer® 2650** is a control unit for applying sealant to pipe thread nipples, using either the **Sureshot® 2200** or **4000** dispensing valves. The **Autosealer® 2650** can be triggered manually with a footswitch and/or PLC/HMI color touchscreen button.

Autosealer 2650: Pt# 110-128



Features:

- Produce more parts in less time
- Adaptable for different fluid viscosities
- Seals threaded pipe sizes 1/8” to 2”
- Improve product quality with precision dispensing

Specifications:

- Electrical power requirements: 110 or 220VAC
  (Note: This System Is Auto Switching)
- Air power requirements: Min = 70psi; Max = 100psi
  (Dry filtered air) 1/4” NPT
- Internal power supply voltage: 24V
- Cooling: filtered, dual-fan arrangement
- Housing dimensions: 16.5” x 14” x 14.5”
- Weight: 40lb (18.14kg)

System Includes:

- 2650 Control Unit
- 1 Set Of Conventional Tooling
  (Spindle Fittings)
- Sureshot® Valve
- Foot Switch
- Tubing

Supply Options:

- R125, 1 Gal. Pressure Reservoir: Pt# 110-100
- R200, 10 Gal. Pressure Reservoir: Pt# 110-102
- 850ml Cartridge Retainer: Pt# 110-056

Dispensing Valve Options:

- Sureshot® 2200 (low to medium viscosity fluids): 4 options
- Sureshot® 4000 (medium to high viscosity fluids): 4 options

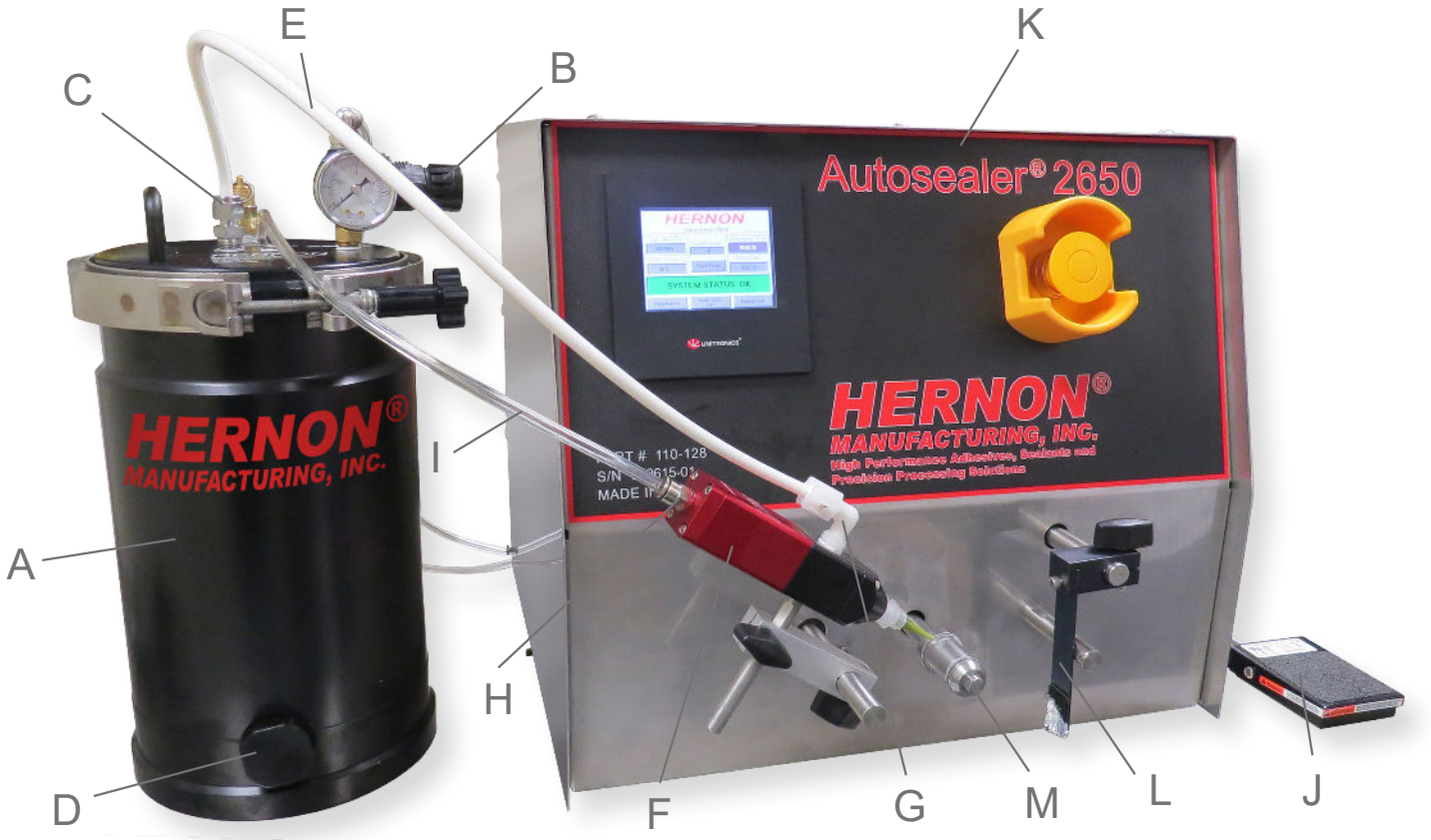
Warranty:

- Standard 1 year from purchase date

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	QTY	Name	Part #
A	1	R125 reservoir (one gallon)	**110-100**
B	1	Standard regulator kit (0-30psi)	**110-080**
C	1	¼" dispense tube fitting thermocouple	**101-028**
D	1	No sensor (sensor optional)	**110-097**
E	1	Dispense tubing 5ft (white Teflon®) ¼" O.D. x 0.15 wall	**101-033**
F	1	Sureshot® 4000-T (straight) Teflon® piston - Sureshot® 2200 can also be used here.	**110-006**
G	1	¼" NPT x ¼" tube x 90° Kynar® fitting	**101-047**
H	2	⅛" male ¼" tube push-to-connect (straight)	**101-089**
I	2	Pneumatic tubing 5ft (cut to desired length) ¼" O.D. male quick-disconnect	**106-129**
J	1	Foot Pedal	**110-009**
K	1	Autosealer 2650 controller	**110-128**
	1	Power cable (not shown)	**102-025**
L	1	Wiper arm	**105-023**
M	-	Spindle tooling (for ¾" pipe nipple)	custom

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